

WHAT IS CLAIMED IS:

1. A toner composition comprising at least one thermally cross-linkable polymer resin and at least one cross-linking agent.
2. The toner composition according to claim 1, wherein the at least one thermally cross-linkable polymer resin is selected from the group consisting of thermosetting polymer resins.
3. The toner composition according to claim 1, wherein the at least one thermally cross-linkable polymer resin is selected from the group consisting of carboxylic acid-terminated polymers and oligomers.
4. The toner composition according to claim 1, wherein the at least one thermally cross-linkable polymer resin is selected from the group consisting of carboxyl- and hydroxyl-functionalized polyester and acrylic resins, epoxy resins and epoxy-functionalized acrylic resins, blocked isocyanates, hydroxyl-functionalized polyesters or acrylics, polycarboxylic acid cross-linking agents, macrocyclic esters, carbonates, amides, imides and polyfunctional epoxy resins.
5. The toner composition according to claim 1, wherein the at least one cross-linking agent is selected from the group consisting of polyfunctional amine catalysts.
6. The toner composition according to claim 1, further comprising at least one additional polymer selected from the group consisting of multifunctional epoxy resins, and wherein the at least one thermally cross-linkable polymer resin is selected from the group consisting of carboxyl-terminated branched polyesters.
7. The toner composition according to claim 1, further comprising at least one additional polymer selected from the group consisting of multifunctional epoxy resin, and wherein the at least one thermally cross-linkable polymer resin is selected from the group consisting of carboxyl-functionalized acrylic resins.
8. The toner composition according to claim 1, further comprising at least one additional polymer selected from the group consisting of hydroxyl-functionalized polyesters and acrylics, and wherein the at least one thermally cross-linkable polymer resin is selected from the group consisting of blocked isocyanates.
9. The toner composition according to claim 1, wherein the at least one thermally cross-linkable polymer resin is selected from the group consisting of epoxy

resins or epoxy-functionalized acrylic resins and wherein the at least one cross-linking agent is selected from the group consisting of latent polyfunctional amine catalysts.

10. The toner composition according to claim 1, wherein the at least one thermally cross-linkable polymer resin is selected from the group consisting of epoxy functionalized resins and wherein the at least one cross-linking agent is selected from the group consisting of polycarboxylic acid cross-linking agents.

11. The toner composition according to claim 1, wherein the at least one thermally cross-linkable polymer resin is selected from the group consisting of macrocyclic esters, carbonates, amides and imides and wherein the at least one thermally cross-linkable polymer resin is ring-opened and polymerized in the presence of polyfunctional epoxy resins.

12. The toner composition according to claim 1, further comprising at least one additive.

13. The toner composition according to claim 12, wherein the at least one additive is at least one member selected from the group consisting of colorants, magnetites, flocculates, charge enhancing additives, surface additives, and waxes.

14. The toner composition according to claim 13, wherein the at least one colorant is at least one selected from the group consisting of pigments, dyes and mixtures of pigments with dyes.

15. The toner composition according to claim 1, comprising a dry-blended composition comprising at least a first component and a second component, wherein the at least one thermally cross-linkable polymer resin forms the first component and the at least one cross-linking agent forms the second component.

16. A developer composition comprising a carrier particle and the toner composition according to claim 1.

17. A process for the preparation of a toner composition comprising combining at least one thermally cross-linkable polymer resin and at least one cross-linking agent.

18. The process according to claim 17, wherein combining at least one thermally cross-linkable polymer resin and at least one cross-linking agent comprises melt processing and attrition.

19. The process according to claim 17, wherein combining at least one thermally cross-linkable polymer resin and at least one cross-linking agent comprises a chemical preparation process.
20. A method of imaging comprising developing an image with the toner composition of claim 1.
21. An imaging apparatus containing the toner composition of claim 1.